



For injection molders, small extruders and central blending

Ideal for medium-sized processing machines for up to 1,000 lb/hr (450 kg/hr).

Wide range of settings

Each material is dosed by a stainless steel slide gate. The slide gate can dose a wide range of settings, from as little as 1% to 100%, based on an average density free flowing material (0.65 BD).

Slide gate restrictor

For low percentage settings (1% - 4%) a slide gate restrictor (SGR-1) is recommended to restrict the opening of the gate by 50%. This reduces flow and enhances control.

200 series

The 24L is part of the WSB 200 series and consists of 1 hopper fitted with 4 material compartments and delivers 900 lb/hr (400 kg/hr).

Batch size

The hoppers are mounted above the weigh bin with a default 4.4 lb (2kg) batch size.

High consistent accuracy

On every material within $\pm 0.1\%$ on a 1% setting.

Sequential dispensing

The system tares the weight of the weigh bin and then each material is dispensed – Regrind, Natural, Color and Additive – in sequence to ensure accurate dispenses of every material within the blend.

Homogenous mix

A complete batch is released into the mixing chamber and mixed with the previous batch to ensure a homogenous mix.

Control of the mix

Material blending is controlled by a level sensor mounted in the upper part of the mix chamber to retain accurate mixing. When the sensor is covered, the blender will not dispense any further batches.

Easy set up

Settings are made easily by either user friendly thumbwheels or entering settings directly on the keypad / optional touchscreen.

Password protection

Special functions can be easily accessed and set via the password protect key.



Audible and visual alarms

An audible and visual alarm sounds should a batch be incomplete.

Reporting

Setup and operation reports can be printed direct to a USB key. Alternatively, data is also available via Ethernet or serial ports allowing remote access and monitoring.

Integration

Integration to other control or ERP systems can be made via leading fieldbus or OPC interfaces.

Quick cleanout

A compressed air gun is provided for quick cleanout.

Rapid color change

Easy access to all material contact surfaces of the machine including hoppers, weigh bin and mixing chamber allows for rapid color changes without the use of tools.

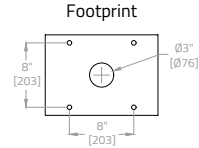
Controller

The Maguire controller monitors and confirms the weight of each ingredient and comes with an optional touchscreen.

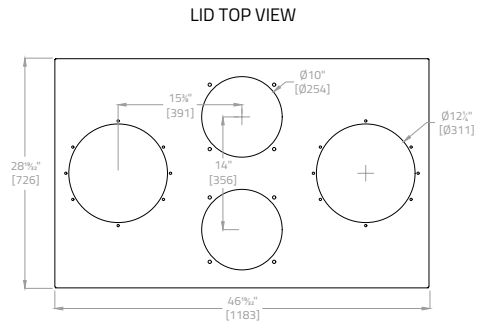
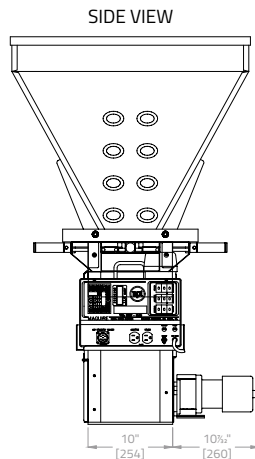
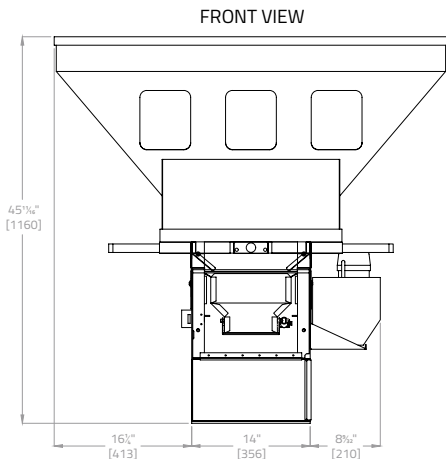


WSB 24L Gravimetric Blender Dimensions

Compartments 1 & 2 - 1.5 cu ft [42 Litres]
Compartments 3 & 4 - 1 cu ft [28 Litres]



STD WSB Bottom Plate
1/4" [6.4] Steel Plate



Technical data

Model WSB 24L	
Maximum Throughput*	340kg/h to 450kg/h 750lb/h to 1,000lb/h
Number of Materials	4
Material Dispense Systems	2"-3"x6"or 2"-2" x 3" Slide Gate
Weight	127kg 280lb
Power Supply	120vac - 4.8 Amp 230vac - 2.7 Amp
Operating Air Pressure	4-6 Bar 60-90psi
Air Consumption	0.3 m³/hr 0.17cfm
Shipping Weight	139Kg 306lb
H x W x D	116x 118 x 72cm 45 x 46 x 28in

*Throughput achieved is influenced by number of materials, how well they flow, vibration and loading consistency - each can effect maximum output of a blender, which in turn effects sizing the correct blender required for an application.

Key features

- Ideal for medium-sized processing machines
- Reduced weight and footprint
- Overall precision of $\pm 0.1\%$ of specified blend
- Compressed air gun for quick cleanout included
- Easy access to all material contact surfaces of the machine including hoppers, weigh bin, and mixing chamber permits rapid colour change without the use of tools
- Proprietary microprocessor-control technology monitors and confirms the weight of each ingredient / touch-screen optional.
- Compensation is made when a variation in dispense weight is detected
- Vibration Weighing management
- Improved documentation capabilities
- 5 Year Warranty



Maguire reserves the right to cancel product or change product, product specifications and data without notice to improve reliability, function, design or otherwise.

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