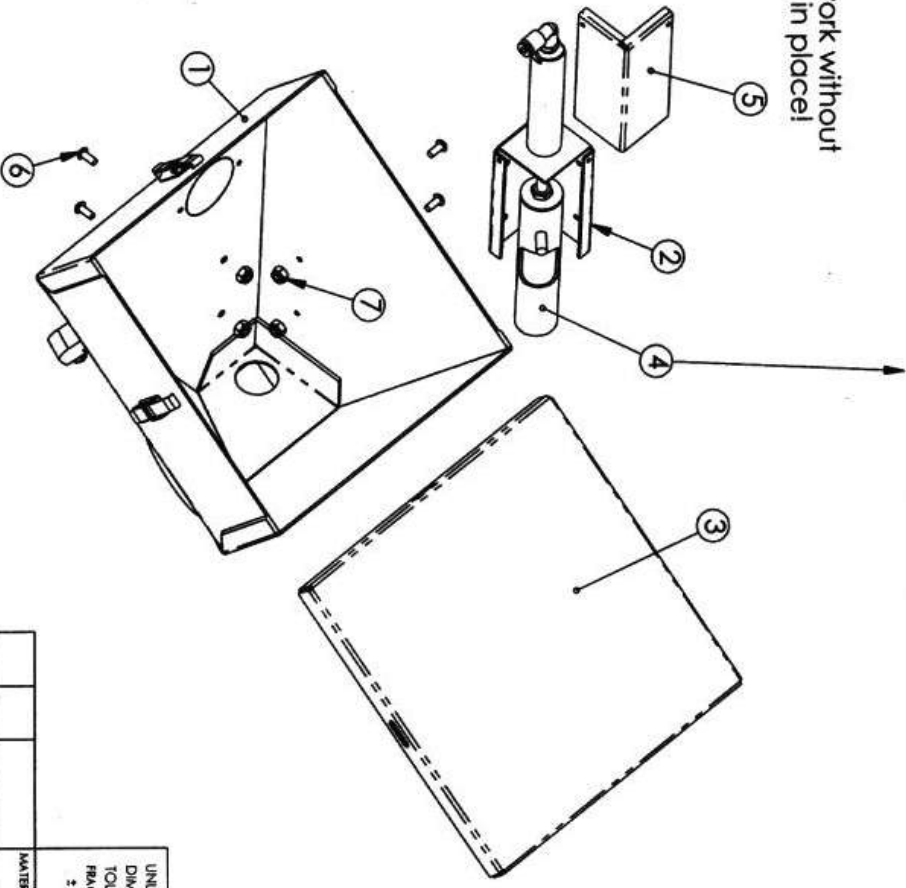


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Locating pin allows for a standard air cylinder (better valve actuation than non-rotating cylinder)

Radius in Valve slot greatly improves strength and durability.

NOTE:
Valve will not work without Cover properly in place!



ITEM NO.	QTY.	PART NO.
1	1	Hopper, weldment
2	1	Vertical Valve Holder
3	1	Lid-WSB-MB Hopper
4	1	Vertical Valve
5	1	Vertical Valve Cover
6	4	bhcs-#8-32 (US) or 4mm (Int'l)
7	4	nylok-#8 (US) or 4mm (Int'l)

RETROFIT NOTE:
Hoppers fitted with the older Vertical Valve Holder (no removable cover) may require drilling to $\phi 11/64$ or 4mm in order to mount new Holder with supplied bolts and nylok nuts.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/32$ $\pm .02$ ± 1
XXX ± .010

Maguire Products, Inc.
Vertical Valve
MicroBlender

REV	ECN	DATE	DO NOT SCALE DRAWING	FINISH	MATERIAL	SIZE	DWG. NO.	REV.
-	-	-	-	-	-	A	339 & 339-C	-
SCALE 1:4				CAO FILE: Vert Valve yspc00	SHEET	OF		