Sweeper Parts
**Stainless Steel Brush Assembly**
This assembly is a direct replacement for the standard steel parts.

*Part No:* #OPSW-001  
*Kit No:* #kitSW-17

**Wider Gaylord Stand Top**
This option increases the width of the Sweeper stand assembly, to allow for more room to slide gaylord box under Sweeper assembly.

*Frame is 6" wider. Available for all Sweeper sizes.*

*Part No:* #OPSW-03

**Relocate Power Switch**
This option relocates the power switch from the far side of the Sweeper assembly to the gaylord box side of frame.

*Part No:* #OPSW-004

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**Full Stainless Steel Sweeper Assembly (Standard - 48)**
This option replaces all aluminum parts that are in contact with material, with stainless steel parts. Available for standard Sweeper sizes.

*Part No:* #OPS-415S - Size = 1½”  
*Part No:* #OPS-420S - Size = 2”  
*Part No:* #OPS-425S - Size = 2½”

*Kit No:* #kitSW-19 - Size = 1½”  
*Kit No:* #kitSW-24 - Size = 2”  
*Kit No:* #kitSW-25 - Size = 2½”

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**Full Stainless Steel Sweeper Assembly (Tall - 84)**
This option replaces all aluminum parts that are in contact with material, with stainless steel parts. Available for tall Sweeper sizes.

*Part No:* #OPS-815S - Size = 1½”  
*Part No:* #OPS-820S - Size = 2”  
*Part No:* #OPS-825S - Size = 2½”

*Kit No:* #kitSW-22 - Size = 1½”  
*Kit No:* #kitSW-23 - Size = 2”  
*Kit No:* #kitSW-26 - Size = 2½”
Sweeper Motor Disconnect Switch
Automatically turns off gear motor as trolley is raised. To prevent motor from turning if assembly is lifted.
Part No: #OPSW-005

Stainless Steel Tines
Good for poor flowing or sticky materials to assist with consistent material movement.
Part No: #OPS-1625-SST
Kit No: #kitSW-28

Wiper Blades (FDA)
These two pieces are made from 1/16” thick approved Nylon (FDA compliant). Direct replacement of the two brush assemblies.
Part No: #OPSW-010
Kit No: #kitSW-12

Stainless Steel Sweep Bolt On
For highly abrasive materials conveying and special applications requiring a hardened surface finish.
Part No: #OPSW-007 - Size = 1½"
Part No: #OPSW-008 - Size = 2"
Part No: #OPSW-009 - Size = 2½"
This kit will install a stainless steel sweep to the lower portion of the J-Tube using a connector.
Kit No: #kitSW-03 - Size = 1½"
Kit No: #kitSW-04 - Size = 2"
Kit No: #kitSW-05 - Size = 2½"

Stainless Steel Tines
Part No: #1656-STP - Size = 1½"
Part No: #1657-STP - Size = 2"
Part No: #1658-STP - Size = 2½"
Kit No: #kitSW-14 - Size = 1½"
Kit No: #kitSW-15 - Size = 2"
Kit No: #kitSW-16 - Size = 2½"

Porcelain Lined Sweep (Parts)
This part is very useful for abrasive material conveying applications. This part will replace the sweep to the lower portion of the J-Tube.
Part No: #1656-STP - Size = 1½"
Part No: #1657-STP - Size = 2"
Part No: #1658-STP - Size = 2½"
Kit No: #kitSW-14 - Size = 1½"
Kit No: #kitSW-15 - Size = 2"
Kit No: #kitSW-16 - Size = 2½"

Porcelain Lined Sweep (Bolt-On)
These parts are very useful for abrasive material conveying applications. This option will install a porcelain lined sweep to the lower portion of the J-Tube.
Part No: #OPSW-011 - Size = 1½"
Part No: #OPSW-012 - Size = 2"
Part No: #OPSW-012 - Size = 2½"
Kit No: #kitSW-14 - Size = 1½"
Kit No: #kitSW-15 - Size = 2"
Kit No: #kitSW-16 - Size = 2½"

Sweeper Motor Disconnect Switch
Automatically turns off gear motor as trolley is raised. To prevent motor from turning if assembly is lifted.
Part No: #OPSW-005
Combine with the GHL Loader Series for a complete material container unloading package.

For more information, please contact our team today.

www.maguire.com
Low Level Alarm
This option will allow a low level sensor to be installed on the Sweeper unit. It is adjustable for a low level of the material in the material container. The control box has an audible alarm, and a strobe light to signal the level of material in the gaylord.
Part No: #LLA-1S
Kit No: #kitLLA-1S

Dual Sweeper Control
Interconnected controls for Dual Sweeper installations. Automatic switchover from material container A to container B – allows for longer durations without manual intervention.
Part No: #OPSW-015 - Size = 1½” (48) STD
Part No: #OPSW-02 - Size = 2” (48) STD
Part No: #OPSW-025 - Size = 2½” (48) STD
Part No: #OPSW-02T - (84) TALL
Kit No: #kitSW-27 - Size = 2½” (48) STD
Kit No: #kitSW-20 - Size = 2” (84) TALL
Kit No: #kitSW-21 - Size = 1½” (84) TALL

Sweeper Gaylord Blades
Used to allow the Sweeper to slide along the top of the material and not bury itself (Example: Food or medical grade materials). Available for all size units.
1. 1/32” thick Nylon blade (FDA compliant)
   Part No: #1625-GBN
2. 1/16” thick stainless steel blade
   Part No: #1625-GBS
3. 1/8” thick Lexan blade
   Part No: #1625-GBT
Where To Find Us

With our extensive network of agents and distributors across the globe, we aim to support our customers locally as much as possible.

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